

LEVER LOCKING STEEL INDEXING PLUNGER

Fine pitch indexing plungers - with knob

Materials:

(3) Lever in die-cast zamak.

W815:

(1) Hardened high resistance steel plunger pin.

(2) Threaded turned high-resistance steel body with seat for locking position.

(5) Galvanised steel spring.

W815CIN:

(1) Stainless steel plunger pin (Aisi 303).

(2) Threaded turned high-resistance stainless steel body (Aisi 303) with seat for locking position.

(5) Stainless steel spring (Aisi 301).

Surface finish:

(3) Satin.

(1-2) Smooth.

Colour:

(3) Epoxy powder coated, black (RAL 9011).

W815: (1-2) Black-oxide treated.

W815CIN: (1-2) Natural.

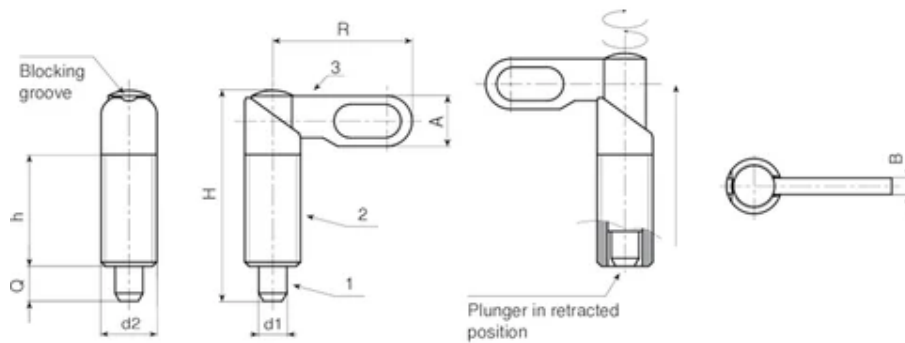
ATTENTION:

> We recommend an H7 tolerance for the plunger stem bore.

Special Requests:

Upon request and for special quantities the plunger thread can be supplied with standard coarse pitch.





Version W815 - black-oxide treated steel

Code	Art.	R	H	h	A	B	d2	d1 -0,02 -0,04	Q	Weight (g)
W81510.0004	W81510.V04	25	38	20	9	3	M10x1	4	6	18
W81510.0005	W81510.V05	25	38	20	9	3	M10x1	5	6	19
W81510.0006	W81510.V06	25	38	20	9	3	M10x1	6	6	21
W81512.0004	W81512.V05	30	47	25	11	3.5	M12X1,5	5	8	30
W81512.0005	W81512.V06	30	47	25	11	3.5	M12X1,5	6	8	30
W81512.0006	W81512.V08	30	47	25	11	3.5	M12X1,5	8	8	33
W81516.0004	W81516.V06	40	60,5	32	14,5	5	M16x1,5	6	10	73
W81516.0005	W81516.V08	40	60,5	32	14,5	5	M16x1,5	8	10	75
W81516.0006	W81516.V10	40	60,5	32	14,5	5	M16x1,5	10	10	77
W81520.0004	W81520.V08	50	70	35	18	6	M20x1,5	8	12	137
W81520.0005	W81520.V10	50	70	35	18	6	M20x1,5	10	12	173
W81520.0006	W81520.V12	50	70	35	18	6	M20x1,5	12	12	143

Version W815 CIN - stainless steel (Aisi 303)

Code	Art.	R	H	h	A	B	d2	d1 -0,02 -0,04	Q	Weight (g)
W81510.0001	W81510.I04CIN	25	38	20	9	3	M10x1	4	6	18
W81510.0002	W81510.I05CIN	25	38	20	9	3	M10x1	5	6	19
W81510.0003	W81510.I06CIN	25	38	20	9	3	M10x1	6	6	21
W81512.0001	W81512.I05CIN	30	47	25	11	3.5	M12X1,5	5	8	30
W81512.0002	W81512.I06CIN	30	47	25	11	3.5	M12X1,5	6	8	30

Code	Art.	R	H	h	A	B	d2	d1 -0,02 -0,04	Q	Weight (g)
W81512.0003	W81512.I08CIN	30	47	25	11	3.5	M12X1,5	8	8	33
W81516.0001	W81516.I06CIN	40	60,5	32	14,5	5	M16x1,5	6	10	73
W81516.0002	W81516.I08CIN	40	60,5	32	14,5	5	M16x1,5	8	10	75
W81516.0003	W81516.I10CIN	40	60,5	32	14,5	5	M16x1,5	10	10	77
W81520.0001	W81520.I08CIN	50	70	35	18	6	M20x1,5	8	12	137
W81520.0002	W81520.I10CIN	50	70	35	18	6	M20x1,5	10	12	142
W81520.0003	W81520.I12CIN	50	70	35	18	6	M20x1,5	12	12	143